

ACETONATION OF D-GLUCOSE WITH 2,2-DIMETHOXYPROPANE-*N,N*-DIMETHYLFORMAMIDE-*p*-TOLUENESULFONIC ACID*

MAKOTO KISO AND AKIRA HASEGAWA

Department of Agricultural Chemistry, Gifu University, Kakamigahara, Gifu 504 (Japan)

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ABSTRACT

Acetonation of D-glucose with 2,2-dimethoxypropane in *N,N*-dimethylformamide containing a trace of *p*-toluenesulfonic acid at room temperature gave 4,6-*O*-isopropylidene-D-glucopyranose almost exclusively. However, when this reaction was conducted at 95°, 5,6-*O*-isopropylidene-D-glucofuranose, 1,2:5,6-di-*O*-isopropylidene-α-D-glucofuranose, and an acyclic di-*O*-isopropylidene derivative were obtained as major products. Such variation of products with temperature presumably reflects pyranose-furanose equilibria in which D-glucose exists mainly in the pyranose forms at room temperature, but in the furanose and acyclic ones at 95°; this suggests that this reaction is controlled kinetically, with favored attack by the reagent at the primary hydroxyl group.

INTRODUCTION

In the previous papers¹⁻³ in this series, we have mainly described the reaction of various *N*-substituted 2-amino-2-deoxy-D-aldohexoses with the 2,2-dimethoxypropane reagent, and its potential utility for syntheses in the amino sugar field. When this reagent was used with non-nitrogenous aldohexoses³, some interesting results were obtained; D-glucose gave 4,6-*O*-isopropylidene-D-glucopyranose (which could not be synthesized by the conventional acetonation methods), whereas D-mannose afforded the well known 2,3:5,6-di-*O*-isopropylidene-D-mannofuranose.

We now report further studies of the acetonation of D-glucose with the 2,2-dimethoxypropane reagent, and discuss the reaction mechanism in comparison with the thermodynamically controlled one associated with conventional acetonation methods.

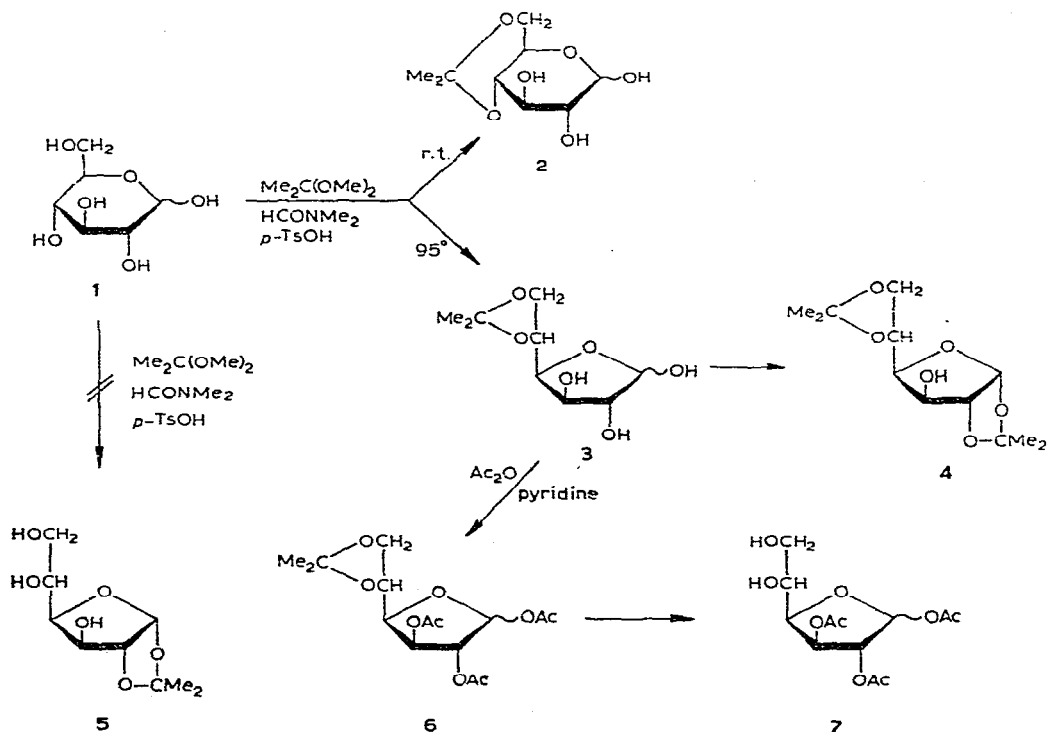
RESULTS AND DISCUSSION

Treatment of D-glucose (1) with 2.9 mole-equivalents of 2,2-dimethoxypropane in dry *N,N*-dimethylformamide in the presence of a trace of *p*-toluenesulfonic acid

*The Behavior of Some Aldoses with 2,2-Dialkoxypropane-*N,N*-Dimethylformamide-*p*-Toluenesulfonic Acid, Part IV. For Part III, see ref. 1.

at room temperature gave 4,6-*O*-isopropylidene-D-glucopyranose (**2**) in high yield (80%). Small proportions of 5,6-*O*-isopropylidene-D-glucofuranose (**3**) and 1,2:5,6-di-*O*-isopropylidene- α -D-glucofuranose (**4**) were also isolated by column chromatography. When this treatment was performed for 30 min at 95° (reaction *A*), two major products, **4** and **8**, were obtained in 43 and 42% yields, respectively, with traces of mono-*O*-isopropylidene derivatives. However, the well known 1,2-*O*-isopropylidene- α -D-glucofuranose (**5**) was not isolated.

To examine the acetonation mechanism in this reaction system, **1** was treated with 1.2 mole-equivalents of 2,2-dimethoxypropane for 10 min at 95° (reaction *B*), to give a mixture from which **2** (9.2%), **3** (25%), **4** (14%), and **8** (14%) were isolated, and 36% of **1** was recovered unchanged. The subsequent addition of 1.7 mole-equivalents of 2,2-dimethoxypropane to the mixture obtained by reaction *B* (total amount, 2.9 moles/mole of **1**) and continuation of the reaction for another 20 min at 95° gave almost the same result as reaction *A*. These experimental results indicate that 1,2:5,6-di-*O*-isopropylidene- α -D-glucofuranose (**4**) was formed *via* 5,6-*O*-isopropylidene-D-glucofuranose (**3**), instead of *via* the 1,2-*O*-isopropylidene- α -D-glucofuranose (**5**) associated with the conventional acetonation methods (see Scheme 1).



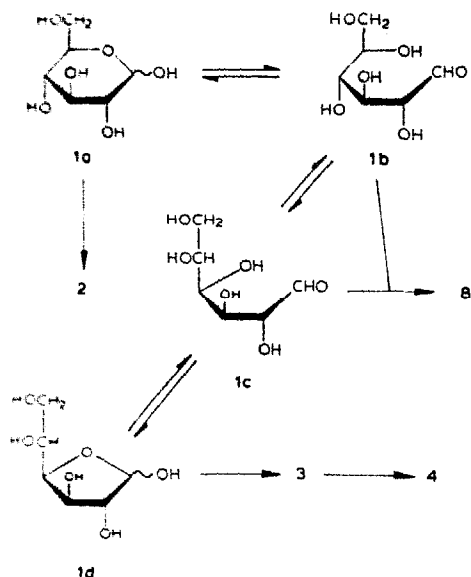
Scheme 1.

The structure of **2** was determined on the basis of chemical evidence in a preceding paper³, and more-detailed characterization of **2** was reported in a related study using ethyl isopropenyl ether⁴.

The product **3** was eluted slightly faster than **2** by column chromatography on silicic acid; it had the elemental composition $C_9H_{16}O_6$ (corresponding to the mono-*O*-isopropylidene derivative of D-glucose), but the infrared spectrum was clearly different from those of **2** and **5**. This product reduced Fehling solution, and consumed two moles of periodate per mole. In the n.m.r. spectrum of **3** in dimethyl sulfoxide- d_6 , at lowest field, the 1-OH protons of the two anomeric forms appeared as a doublet of doublets due to the couplings with H-1 α ($J_{1\alpha,OH}$ 8.1 Hz) and H-1 β ($J_{1\beta,OH}$ 7 Hz) at δ 5.75–5.93, and their intensity ratio indicated an approximately equimolar, anomeric mixture. After D₂O treatment, the only signals remaining below δ 4.78 were a narrow doublet at δ 5.23 (H-1 α , $J_{1,2}$ 3.9 Hz) and a singlet at δ 4.95 (H-1 β , $J_{1,2} \sim 0$ Hz), indicating an anomeric mixture of furanoid structures. The mass spectrum of **3** was identical with that reported by Morgenlie⁵. Acetylation of **3** gave a syrupy tri-*O*-acetyl derivative (**6**) (see Scheme 1), the n.m.r. signals for H-1 being shifted to much lower field (δ 6.02, H-1 β ; 6.32, H-1 α). The signals of H-2 and H-3 were also shifted to lower field (δ 5.08–5.63), and their assignments were confirmed by decoupling techniques. Hydrolytic removal of the isopropylidene group under mild conditions gave a syrupy product (**7**), which consumed one mole of periodate per mole.

An n.m.r. signal for the anomeric proton of the unknown product **8** was not observed, and treatment of **8** with 60% aqueous acetic acid at 55–60° gave a quantitative yield of D-glucose, indicating that **8** exists in an acyclic structure readily convertible into D-glucose. In the mass spectrum of **8**, the peak at m/e 245 represents the loss of a methyl group from a di-*O*-isopropylidenehexose^{6,7}, whereas that at m/e 187 may be due to further loss of an isopropylidene group, as acetone. The highest peak, at m/e 101, is strongly indicative of the presence of a 5,6-*O*-isopropylidene group, and the peak at m/e 231 most likely represents the loss of an aldehyde group. Thus, the mass-spectral data strongly suggest the structure of 2,3:5,6- or 3,4:5,6-di-*O*-isopropylidene-aldehydo-D-glucose (**9**). The i.r. and n.m.r. data, however, showed the absence of an aldehyde group, suggesting a structure such as the aldehydrol, or its dimerized form, which is readily convertible into **9** by dehydration. Similar aldehydrol derivatives were also isolated from the reaction mixture of D-xylose with the 2,2-dimethoxypropane reagent⁸.

Scheme 2 illustrates the behaviour of D-glucose with the 2,2-dimethoxypropane reagent. The existence of such equilibria in the reaction solution accounts satisfactorily for the variation of products with temperature. It appears that, at room temperature, D-glucose exists almost exclusively in the pyranose form (**1a**), and that the proportion of the acyclic forms (**1b**, **1c**) as well as of the furanose one (**1d**) is extremely small. However, it is known that the pyranose–furanose equilibria can be markedly altered by changes in temperature, or in such solvents as *N,N*-dimethylformamide^{9,10} and dimethyl sulfoxide^{11,12}. Indeed, products **3**, **4**, and **8** were obtained as major products at 95°; this means that the proportions of **1b**, **1d** increase with rise in temperature.



Scheme 2.

It is most likely, therefore, that this acetonation reagent operates under kinetic control, with favored attack at the primary hydroxyl group on C-6 to form the 4,6- or 5,6-*O*-isopropylidene derivative as the initial step. This is in contrast to the conventional acetonation methods involving the initial formation of the 1,2-*O*-isopropylidene derivative. Similar interesting phenomena were also observed in the acetonation of 2-(acylamido)-2-deoxy-D-glucose with this reagent^{1,3}.

EXPERIMENTAL

General methods. — Melting points were determined with a Yanagimoto micro melting-point apparatus and are uncorrected. Specific rotations were determined with a Yanagimoto OR-50 polarimeter, and i.r. spectra were recorded with a Jasco IRA-1 spectrophotometer. N.m.r. spectra were recorded at 60 MHz and 90 MHz with Hitachi R-24 and R-22 spectrometers for solutions in chloroform-*d*, unless otherwise noted; tetramethylsilane was used as the internal standard and the sample temperature was ~35°. Chemical shifts are given in δ values, and the couplings recorded are first-order spacings. Mass spectra were recorded with a Hitachi RMU-6M spectrometer operating at 70 eV. *N,N*-Dimethylformamide was distilled, and dried over Drierite.

Acetonation of D-glucose (1). — (a) At room temperature (~20°). To a stirred solution of anhydrous D-glucose (1) (4.0 g, 22.2 mmoles) in *N,N*-dimethylformamide (50 ml) were added *p*-toluenesulfonic acid monohydrate (85 mg) and then 2,3

dimethoxypropane (8 ml, 64.6 mmoles, 2.9 moles/mole of **1**). The mixture was stirred for 2 h at room temperature and then treated with Amberlite IRA-410 (OH^-) ion-exchange resin to remove the acid; this deacidification must be complete, because 5,6-*O*-deisopropylidenation occurs very readily under slightly acidic conditions. The resin was filtered off, and washed with methanol. The combined filtrate and washings were evaporated *in vacuo* ($\sim 60^\circ$ bath), and the syrupy residue was chromatographed on a column (4 cm diam.) of silicic acid (160 g) with chloroform, and then with chloroform-methanol (100:1, 50:1, and 30:1). The 100:1 eluate yielded 1,2:5,6-di-*O*-isopropylidene- α -D-glucofuranose (**4**) (52 mg, 0.90%). Two monoisopropylidene acetals, 5,6-*O*-isopropylidene-D-glucofuranose (**3**) (460 mg, 9.4%) and 4,6-*O*-isopropylidene-D-glucopyranose (**2**) (3.7 g, 76%), were obtained as crystals from the 30:1 eluate.

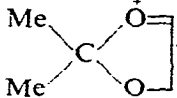
(b) *At 95° (reaction A)*. A stirred solution of anhydrous D-glucose (**1**) (4.0 g) and *p*-toluenesulfonic acid monohydrate (85 mg) in *N,N*-dimethylformamide (50 ml) was heated to 95° , and then 2,2-dimethoxypropane (8 ml, 2.9 moles/mole of **1**) was gradually added; stirring was continued for 30 min at 95° . The mixture was cooled, and treated with Amberlite IRA-410 (OH^-) ion-exchange resin; the resin was filtered off and washed with methanol. The combined filtrate and washings were evaporated *in vacuo* ($\sim 60^\circ$ bath), and the syrupy residue was chromatographed on a column of silicic acid. The chloroform-methanol (100:1 and 50:1) eluates yielded **4** (2.5 g, 43%) and **8** (2.5 g, 42%). Amounts of **3** (150 mg, 3.1%) and **2** (400 mg, 8.2%) were obtained from the 30:1 eluate.

(*Reaction B*). A stirred solution of **1** (4.0 g) and *p*-toluenesulfonic acid monohydrate (85 mg) in *N,N*-dimethylformamide (50 ml) was heated to 95° , and then 2,2-dimethoxypropane (3.31 ml, 1.2 moles/mole of **1**) was added; stirring was continued for 10 min at 95° . The mixture was treated as described in reaction *A*, followed by column chromatography on silicic acid. The chloroform-methanol (100:1 and 50:1) eluates yielded **4** (800 mg, 14%) and **8** (830 mg, 14%), and the 30:1 eluate yielded **3** (1.2 g, 25%) and **2** (450 mg, 9.2%). D-Glucose (**1**) (1.4 g, 36%) was recovered unchanged.

4,6-O-Isopropylidene-D-glucopyranose (2). — The white, crystalline mass of **2** was recrystallized from ethanol-ether, to give colorless needles (m.p. 170°), with some amorphous material which started to melt at 164° . Recrystallization of the latter from methanol-hexane gave powdery granules, m.p. $164\text{--}167^\circ$, $[\alpha]_D^{25} -7.2^\circ$ (c 2, equil., water) (lit.⁴ -7.3° , lit.¹⁴ -4°); $\nu_{\text{max}}^{\text{Nujol}}$ 3520, 3380 (OH), and 860 cm^{-1} (Me_2C); n.m.r. data at 90 MHz (in dimethyl sulfoxide- d_6 containing a trace of water): δ (before D_2O treatment) 1.29 and 1.44 (2 s, Me_2C), 2.7–3.8 (m, ring protons), 4.37 (d of d, $J_{1,2}$ 7.6, $J_{1,\text{OH}}$ 6.4 Hz, H-1 β), 4.6 (d, J 6.4 Hz, OH), 4.7–5.05 (m, H-1 α and OH), 6.35 (d, $J_{1,\text{OH}}$ 4.6 Hz, 1-OH α), and 6.69 (d, $J_{1,\text{OH}}$ 6.4 Hz, 1-OH β) (for the n.m.r. data in dry dimethyl sulfoxide- d_6 , see ref. 4); mass-spectral data: m/e 205 (37, $\text{M}^+ - \text{Me}$), 187 (3.3, $205 - \text{H}_2\text{O}$), 145 (4.8, $205 - \text{AcOH}$), 131 (29), 127 (7.9), 103 (9.5), 102 (11), 101 (9.2), 85 (8.3), 73 (29), 69 (7.6), 61 (10), 60 (9.7), 59 (100, $\text{Me}_2\dot{\text{C}}\text{OH}$), 45 (6.5), 44 (7.6), and 43 (30, $\text{Me}_2\dot{\text{C}}\text{O}$).

Anal. Calc. for $C_9H_{16}O_6$: C, 49.08; H, 7.32. Found: C, 49.13; H, 7.45.

5,6-O-Isopropylidene-D-glucofuranose (3). — The crude, crystalline **3** was recrystallized twice from ethyl acetate, to give colorless, fine needles, m.p. 117.5–118.5° (lit.⁵ 124–125°), $[\alpha]_D^{25} + 7^\circ$ (c 2, equil., water) (lit.⁵ +9°); $\nu_{\max}^{\text{Nujol}}$ 3360 (OH) and 860 cm^{-1} (Me_2C); n.m.r. data at 90 MHz (in dimethyl sulfoxide- d_6 containing a trace of water): δ (before D_2O treatment) 1.28 and 1.32 (2 s, Me_2C), 3.55–4.45 (m, H-2, H-6 $\alpha\beta$), 4.83 (d, J 5.4 Hz, 2- or 3-OH β), 4.92 (d, $J_{1,\text{OH}}$ 7 Hz, H-1 β), 4.98 (d, J 4.9 Hz, 2- or 3-OH α), 5.08 (d, J 4.2 Hz, 2- or 3-OH α), 5.18 (d, J 4 Hz, 2- or 3-OH β), 5.2 (d of d, $J_{1,\text{OH}}$ 8.1 Hz, $J_{1,2}$ 3.9 Hz, H-1 α), 5.8 (d, $J_{1,\text{OH}}$ 7 Hz, 1-OH β), and 5.84 (d, $J_{1,\text{OH}}$ 8.1 Hz, 1-OH α); δ (after D_2O treatment) 1.30 and 1.34 (2 s, Me_2C), 3.6–4.5 (m, H-2, H-6 $\alpha\beta$), 4.95 (s, $J_{1,2} \sim 0$ Hz, H-1), and 5.23 (d, $J_{1,2}$ 3.9 Hz, H-1 α); mass-spectral data: m/e 205 (19, $\text{M}^+ - \text{Me}$), 187 (3.8, 205 – H_2O), 145 (5.3, 205 – AcOH),

131 (5.8), 127 (12), 115 (3.8), 103 (5.0), 102 (5.6), 101 (100, ) , 85 (12),

73 (21), 72 (7.8), 69 (5.1), 61 (8.8), 59 (23, $\text{Me}_2\text{C}^+\text{OH}$), 57 (7.5), and 43 (61, $\text{Me}_2\text{C}^+\text{O}$).

Anal. Calc. for $C_9H_{16}O_6$: C, 49.08; H, 7.32. Found: C, 48.96; H, 7.59.

1,2:5,6-Di-O-isopropylidene- α -D-glucofuranose (4). — The crude needles of **4** were recrystallized from benzene–hexane, to give colorless needles, m.p. 106–107° (lit.⁵ 106–109°), $[\alpha]_D^{20} - 18.4^\circ$ (c 0.6, water); $\nu_{\max}^{\text{Nujol}}$ 3400 (OH), 843, and 855 cm^{-1} (Me_2C); n.m.r. data at 60 MHz: δ 1.31, 1.36, 1.44, and 1.49 (4 s, Me_2C), 2.83 (d, $J_{3,\text{OH}}$ 4 Hz, 3-OH), 4.56 (d, $J_{1,2}$ 3.5 Hz, H-2), and 5.98 (d, $J_{1,2}$ 3.5 Hz, H-1). This compound was also synthesized by the conventional acetonation methods¹⁵, both using acetone–sulfuric acid and acetone– ZnCl_2 .

Anal. Calc. for $C_{12}H_{20}O_6$: C, 55.37; H, 7.75. Found: C, 55.18; H, 7.95.

1,2-O-Isopropylidene- α -D-glucofuranose (5). — A solution of 1,2:5,6-di-O-isopropylidene- α -D-glucofuranose (**4**) in 60% aqueous acetic acid was stirred for 1.5 h at 30–35°, and evaporated *in vacuo* ($\sim 35^\circ$ bath) to a crystalline mass, which was recrystallized from acetone to give colorless needles of **5** in quantitative yield; m.p. 159.5–160.5° (lit.¹⁵ 159–161°), $[\alpha]_D^{20} - 11.5^\circ$ (c 0.56, water) (lit.¹⁶ –11.8°); $\nu_{\max}^{\text{Nujol}}$ 3420 and 3300 (OH), and 855 cm^{-1} (Me_2C); n.m.r. data at 90 MHz (in dimethyl sulfoxide- d_6 containing a trace of water): δ (before D_2O treatment) 1.24 and 1.38 (2 s, Me_2C), 3.1–3.75 (m, H-5,6), 3.86 (d of d, $J_{3,4}$ 2–2.5 Hz, $J_{4,5}$ 8.2 Hz, H-4), 4.03 (d of d, $J_{3,\text{OH}}$ 4.5, $J_{3,4}$ 2–2.5 Hz, H-3), 4.37 (d, $J_{1,2}$ 4 Hz, H-2), 4.4 (t, $J_{6,\text{OH}}$ and $J_{6',\text{OH}}$ 5.5 Hz, 6-OH), 4.59 (d, $J_{5,\text{OH}}$ 5 Hz, 5-OH), 5.08 (d, $J_{3,\text{OH}}$ 4.5 Hz, 3-OH), and 5.78 (d, $J_{1,2}$ 4 Hz, H-1); δ (after D_2O treatment) 1.23 and 1.37 (2 s, Me_2C), 3.1–3.75 (m, H-5,6), 3.85 (d of d, H-4), 4.02 (d, $J_{3,4}$ 2–2.5 Hz, H-3), 4.37 (d, H-2), and 5.77 (d, $J_{1,2}$ 4 Hz, H-1); mass-spectral data: m/e 205 (40, $\text{M}^+ - \text{Me}$), 187 (0.84),

159 (53, $\text{M}^+ - \begin{array}{c} \text{OH} \\ | \\ \text{---} \end{array}$), 149 (4.2), 145 (3.0), 131 (5.3), 129 (5.9), 127 (15), 113 (14),

101 (10), 100 (12), 85 (29, $\text{Me}\overset{\cdot}{\text{C}}\begin{array}{c} \diagup \text{O} \\ \diagdown \text{O} \end{array}$), 73 (66), 71 (12), 69 (7.8), 61 (8.5), 59 (100,

$\text{Me}_2\overset{\cdot}{\text{C}}\text{OH}$), 57 (7.2), 55 (5.8), and 43 (26, $\text{Me}_2\overset{\cdot}{\text{C}}\text{O}$). Compound 5 was also isolated directly from the mixture obtained by reaction of D-glucose with acetone-sulfuric acid.

Anal. Calc. for $\text{C}_9\text{H}_{16}\text{O}_6$: C, 49.08; H, 7.32. Found: C, 49.24; H, 7.33.

1,2,3-Tri-O-acetyl-5,6-O-isopropylidene-D-glucofuranose (6). — Compound 3 (600 mg) was treated with pyridine (12 ml) and acetic anhydride (6 ml), and the solution was kept overnight at room temperature. It was then evaporated *in vacuo* to a syrupy residue, which was chromatographed on a column (2 cm diam.) of silicic acid (20 g) with chloroform, to yield 6 (850 mg, 39%) as a syrup; $\nu_{\text{max}}^{\text{film}}$ 1760 (OAc), 1220 (ester), and 850 cm^{-1} (Me_2C); n.m.r. data at 90 MHz: δ 1.2 and 1.26 (2 s, Me_2C), 2.04, 2.06, and 2.08 (3 s, AcO), 3.8–4.4 (m, H-4, H-6 $\alpha\beta$), 5.12 (d, $J_{1,2} \sim 0$ Hz, $J_{2,3}$ 1.3 Hz, H-2 β), 5.17 (t, $J_{1,2}$ and $J_{2,3}$ 4.5 Hz, H-2 α), 5.22 (d of d, $J_{2,3}$ 1.3 Hz, $J_{3,4}$ 4.5 Hz, H-3 β), 5.55 (t, $J_{2,3} \simeq J_{3,4} = 4.5$ Hz, H-3 α), 6.02 (s, $J_{1,2} \sim 0$ Hz, H-1 β), and 6.32 (d, $J_{1,2}$ 4.5 Hz, H-1 α); anomeric ratio ($\alpha:\beta$) was estimated at $\sim 11:9$ from the ratio of intensity of H-1 α and H-1 β . These n.m.r. data were confirmed by use of decoupling techniques.

Anal. Calc. for $\text{C}_{15}\text{H}_{22}\text{O}_9$: C, 52.02; H, 6.40. Found: C, 52.23; H, 6.31.

1,2,3-Tri-O-acetyl-D-glucofuranose (7). — A solution of compound 6 (700 mg) in 60% aqueous acetic acid was stirred for 1.5 h at 30–35°, and evaporated *in vacuo* ($\sim 35^\circ$ bath) to a syrupy residue, which was chromatographed on a column (2 cm diam.) of silicic acid (20 g) with chloroform and then 70:1 chloroform-methanol. The 70:1 eluate yielded 7 (560 mg, 90%) as a syrup; $\nu_{\text{max}}^{\text{film}}$ 3460 (OH), 1750 (AcO), and 1230 cm^{-1} (ester); n.m.r. data at 90 MHz: δ 2.11, 2.13, 2.15, 2.17, 2.19, and 2.21 (6 s, AcO $\alpha\beta$), 2.6 and 3.05 (OH), 3.55–4.0 and 4.15–4.5 (m, H-4, H-6 $\alpha\beta$), 5.19 (d, $J_{1,2} \sim 0$ Hz, $J_{2,3}$ 0.75 Hz, H-2 β), 5.29 (d of d, $J_{1,2}$ 4.5 Hz, $J_{2,3}$ 3.1 Hz, H-2 α), 5.38 (d of d, $J_{2,3}$ 0.75 Hz, $J_{3,4}$ 4.2 Hz, H-3 β), 5.55 (d of d, $J_{2,3}$ 3.1 Hz, $J_{3,4}$ 4.9 Hz, H-3 α), 6.09 (s, $J_{1,2} \sim 0$ Hz, H-1 β), and 6.42 (d, $J_{1,2}$ 4.5 Hz, H-1 α). This sample consumed one mole of periodate per mole.

Anal. Calc. for $\text{C}_{12}\text{H}_{18}\text{O}_9$: C, 47.06; H, 5.92. Found: C, 47.31; H, 6.02.

Unknown product (8). — The crude sample of 8 was rechromatographed on a column of silicic acid, to give a colorless, amorphous material, $[\alpha]_{\text{D}}^{20} -2.4^\circ$ (c 0.5, methanol); $\nu_{\text{max}}^{\text{Nujol}}$ 3420 (OH) and 860 cm^{-1} (Me_2C); this sample was homogeneous by g.l.c. (2% of OV-1; glass column, 1 m \times 3 mm i.d.); n.m.r. data at 60 MHz: δ 1.15–1.65 (Me_2C), 2.0–4.0 (OH), and 3.8–4.65 (ring protons); mass spectral data: m/e 245 (65, $\text{M}^+ - \text{Me}$), 231 (23, $\text{M}^+ - \text{CHO}$), 187 (26), 173 (31), 159 (4.0), 145 (3.9),

129 (12), 127 (9.9), 115 (14), 109 (3.9), 101 (100, $\text{Me}\overset{\cdot}{\text{C}}\begin{array}{c} \diagup \text{O} \\ \diagdown \text{O} \end{array}$), 100 (4.7), 85 (11),

73 (10), 72 (7.6), 71 (7.8), 59 (30, $\text{Me}_2\overset{\cdot}{\text{C}}\text{OH}$), and 43 (21, $\text{Me}_2\overset{\cdot}{\text{C}}\text{O}$).

Anal. Found for 8: C, 54.90; H, 8.44.

A solution of this sample in 60% aqueous acetic acid was stirred for 30 min at 55–60°, and evaporated *in vacuo* to a white, crystalline mass, which was recrystallized from methanol–benzene, m.p. ~157°; the i.r. and n.m.r. spectra were identical with those of D-glucose.

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